IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

| In re Continuation Application of: | |
|---|------------------------------------|
| T. S. Hughbanks et al |) Group Art Unit: (unknown) |
| Serial No.: (unknown) |) Examiner: (unknown) |
| Filed: (herewith) |) Atty Docket No.: SJO919940137US5 |
| Title: TiC MR-HEAD MAGNETIC SHIELD DUMMY SHIELD SPARK GAP |)) |

Washington, D.C. 20231

Assistant Commissioner for Patents

Sir:

PRELIMINARY AMENDMENT

In the Title

Please permit the title to be changed from "TiC MR-HEAD MAGNETIC SHIELD DUMMY SHIELD SPARK GAP" to --METHOD OF MAKING A TiC MR-HEAD MAGNETIC SHIELD DUMMY SHIELD SPARK GAP-- .

In the Specification:

Page 1, line 1, change the title from "TiC MR-HEAD MAGNETIC SHIELD DUMMY SHIELD SPARK GAP" to --METHOD OF MAKING A TiC MR-HEAD MAGNETIC SHIELD DUMMY SHIELD SPARK GAP-- .

Page 1, between lines 2 and 3, insert

-- REFERENCE TO RELATED APPLICATION

This application is a continuation of application Serial No. 09/433,900 filed November 4, 1999 which is a divisional application of application Serial No. 08/959,406 filed October 28, 1997 which is a divisional application of application Serial No. 08/480,069 filed June 7, 1995.

Page 10, line 16, change "Figure 9" to --Figures 9A and 9B--.

Page 14, line 11, change "a HEDFI" to --one or more HEDFI-- .

Page 17, lines 3-4, change "142, 144, 146, and 148," to --140, 142, 144, and 146,--.

Page 23, line 9, change "are place" to --are placed--.

Page 23, line 12, change "sheild" to --shield--.

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(15.6 **40** 100)

In the Claims:

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Cancel claims 1-24.

Add new claims 25, 26 and 27.

25. A method of making a read head protection circuit for discharging electric charges accumulated on a component of a read head, comprising the steps of:

forming a substrate;

forming a pair of magnetic shields on the substrate;

forming a sensor element between the magnetic shields with a fixed distance between the sensor element and each magnetic shield; and

for each magnetic shield, forming a corresponding parasitic shield positioned adjacent the magnetic shield nearer to the magnetic shield than the fixed distance between the magnetic shield and the sensor element.

- 26. The method of claim 25 including forming each parasitic shield with a region nearest the corresponding magnetic shield with the regions defining pointed spark gap inducing structures.
- 27. The method of claim 25 further including forming means to maintain each parasitic shield substantially at an electrical potential of the sensor element.

In the Abstract

Page 38, line 1, change the title from "TiC MR-HEAD MAGNETIC SHIELD DUMMY SHIELD SPARK GAP" to --METHOD OF MAKINGA TIC MR-HEAD MAGNETIC SHIELD DUMMY SHIELD SPARK GAP--.

REMARKS

This is a continuation of application Serial No. 09/433,900 filed November 4, 1999 which is a divisional application of application Serial No. 08/959,406 filed October 28, 1997 which is a divisional application of application Serial No. 08/480,069 filed June 7, 1995.

Claims 1-24 have been cancelled and new claims 25-27 have been added so that claims 25-27 are now in the application.

Should the Examiner have any questions regarding this Preliminary Amendment he is respectfully requested to contact the undersigned.

Respectfully submitted.

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